

# 9000A-8085 INTERFACE POD TEST FIXTURE

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## INTRODUCTION

The Fluke Customer Service 9000 series test fixtures will verify proper operation of 9000 interface pods. Accompanying test software will exercise the pod and identify faulty functions and lines. A separate test fixture and program is required for each pod type. Each test fixture consists of test points for all UUT cable lines, a ROM to execute a 'RUN UUT' program, and a divider circuit to simulate power supply faults. Once the software has identified a faulty line, a technican familiar with the pod theory may use the 9010A's troubleshooting functions to locate the cause.

The test program utilizes the 9010A and probe to verify proper activity at all test test points in both a NORMAL and 'RUN UUT' mode. One hand operation is allowed with software that senses when the probe is in place, stimulates the test point, takes a reading, and compares the result with the expected result. Input lines are stimulated by jumpering a test point high or low. The software will optionally loop on a failure to allow probing back thru the pod circuitry. A complete pod test takes under ten minutes to complete.

#### OPERATION

Plug the test fixture into the pod self test socket and the UUT cable into the fixture socket. Load the 8085 pod tape and execute program 0. A menu will appear allowing selection of either the 'NORMAL' or the 'RUN UUT' tests. Follow the displayed test instructions to probe or jumper the fixture test points. A pass is indicated with a single beep and brief display message such as:

TP 17 LOGIC LVL HXL = HXL PASS

A failure is indicated with three beeps and a display message such as :

## TP 17 LOGIC LVL HXL= H FAIL LOOP?

The operator may loop on the failure by pressing YES or LOOP. When looping on a failure a beep will indicate a pass condition, allowing intermittents to be traced without watching the 9010 display. Press CONT to exit the loop and continue to the next test. In addition to faults detected by the test program, the 9010A will interrupt and report any time that it's software detects a failure. Note however that the test program has disabled certain UUT system errors with the set up commands. Refer to the program listings for set up information.

## NOTE

A 'POD TIMEOUT-ATTEMPTING RESET' error message indicates an inoperative pod and will not allow the program to run. Refer to section 5 of the pod manual to troubleshoot an inoperative pod.

#### NORMAL TEST

The 'NORMAL' test is divided into 13 sub tests. Upon selection of this test, the starting sub test number (1-13) must be entered. This allows branching to a specific routine during troubleshooting. The tests are sequenced to find major faults early. If the condition of the pod is unknown begin with sub test 1; the remaining tests will automatically follow in sequence.

SUB TEST 1 - POWER SUPPLY CHECK
The probe is used to check the presence of the +5 volt supply.

SUB TEST 2 - CLOCK CHECK
The probe is used to verify the crystal input lines are toggling.

SUB TEST 3 - STATUS CHECK
All status lines are probed for proper inactive levels.

SUB TEST 4 - READ STATUS TEST
The status lines are read by the pod for proper inactive levels. Each status line is then jumpered to the active state and read by the pod.

SUB TEST 5 - POWER SUPPLY STATUS TEST
Power supply status is read by the pod and checked for a no-fault
condition. Divider switch S1 is then pressed and status is checked for
a fault condition.

SUB TEST 6 - CONTROL CHECK
Each contol line is read by the probe for proper levels.

SUB TEST 7 - WRITE CONTROL TEST User writable control lines are toggled in sequence and verified with the probe for proper levels.

SUB TEST 8 - ADDRESS TOGGLE TEST Each address line is toggled in sequence and verified with the probe for proper levels.

SUB TEST 9 - DATA TOGGLE TEST Each data line is toggled in sequence and verified with the probe for proper levels.

SUB TEST 10 - BUS TEST A bus test is executed.

SUB TEST 11 - READ DATA TEST
Data is read at address FFFF and checked for FF.
Data is read at address 0002 (ROM) and checked for 00.

SUB TEST 12 - SIGNATURE STABILITY TEST
Data is ramped at FFFF and a signature is gathered at data line AO.
The test is repeated three times to verify a stable signature of 96EC.

SUB TEST 13 - TEST FIXTURE ROM TEST ( 8085 FIXTURE ROM VER 1.1 ) A ROM test is executed from 0 - 47F and signature 3D1A is verified. At the completion of sub test 13 the test menu is displayed again.

## RUN UUT TEST

The 'RUN UUT' test executes a program in the fixture ROM that toggles a certain set of address lines. Each of the five interrupt lines are asserted in sequence, causing an additional address line to toggle. The address line is probed to verify the interrupt took place. Finally the HOLD function is tested. Refer to the fixture theory of operation for description of the ROM program.

The 'RUN UUT' test is divided into 4 sub tests. No provision is made to branch to a particular sub test because the outcome of some tests are dependent on previous test conditions.

SUB TEST 1 - CONTROL TESTS

The 9010A program places the pod in the 'RUN UUT' mode. A reset is performed and the fixture ROM executes the program at address 0. All control lines are probed for proper activity.

SUB TEST 2 - ADDRESS TESTS

All address lines are probed for proper activity as defined by the fixture ROM program.

NOTE: An 8085 'Run UUT' data test is not necessary because the data and low order address lines are multiplexed.

SUB TEST 3 - INTERRUPT TESTS

The INT line is tied high while INTA is probed for an acknowledge. Address line A12 is then probed for proper activity as defined by the fixture ROM program. The TRAP, RST 5.5, RST 6.5, and RST 7.5 interrupts are performed in sequence and verified by probing A11, A13, and A14 respectively for proper activity as defined by the fixture ROM program. The SOD line is then jumpered to the SID line and a RST 7.5 interrupt is performed. A15 will toggle and the SOD line will toggle if the serial lines are functioning.

SUB TEST 4 - HOLD TEST

The HOLD line is tied high and HLDA is probed for an acknowledge. At the completion of sub test 4 the test menu is displayed again.

## FIXTURE THEORY OF OPERATION

The test fixture receives power and clock signals from the pod self test socket. No other connections to the self test socket are made. A divider and switch for the supply allows low line fault testing. S1 reduces the + 5 volt supply to + 4.5 volts. TP 41 is tied to + 5 volts through a 20 ohm resistor to provide a logic high level for stimulus of other test points through a jumper. TP 20 is used to tie other test points low.

Test points 1 - 40 allow access to all lines of the pod UUT cable for probing or stimulus as required. All status lines are tied to their inactive state with Z1, R4 and R5. Because the 8085 data and eight low order address lines are multiplexed, octal latch U2 is provided to latch the eight low order address bits for ROM U1 when the ALE line is high. U1 is a tristate octal buffer to place an RST2 (D7) interrupt vector address on the data bus to cause program execution to start at location 10 when an interrupt is received (INTA low). Address lines A0 - A10 are used to address the ROM U1. A11 must be low to select the ROM.

ROM U1 contains a program to test the 'RUN UUT' function. A low on the RESET IN line will cause the program to start at address location 0, set the restart mask, enable interrupts, and loop on address line A10.

A high on each interrupt line will cause a different routine to execute that toggles a different address line. Activity on the address line is checked with the probe to verify the interrupt took place.

A high on the INT line will cause the INTA line to go low, dumping the interrupt vector address onto the data bus, and vector the 8085 to a routine toggling address line A12.

A high on the TRAP line causes address line A11 to toggle.

A high on the RST 5.5 line causes address line A13 to toggle.

A high on the RST 6.5 line causes address line A14 to toggle.

A high on the RST 7.5 line causes address line A15 to toggle, and the SOD line will toggle if connected to the SID line.

## SOFTWARE DESCRIPTION

The test software consists of 18 programs, 2 of which are the 'NORMAL' and 'RUN UUT' tests for a particular pod. The remaining 16 programs are subroutines common to all fixtures. The program functions are outlined below. Refer to the program listings for detailed descriptions.

PROGRAM 0 is a menu to select either the 'NORMAL' or 'RUN UUT' tests.

PROGRAM 1 performs a read probe.

PROGRAM 2 toggles the address bit specified in REG D four times and performs a read probe.

PROGRAM 3 toggles the data bit specified in REG D four times and performs a read probe.

PROGRAM 4 toggles the control bit specified in REG D four times and performs a read probe.

PROGRAM 5 performs a read probe after a 1/4 second delay.

PROGRAM 6 ramps data at FFFF and performs a read probe. The signature is compared to the expected ( REG A ). This is performed three times to verify stable signatures.

PROGRAM 90 performs a read operation at the location specified in REG 3. Expected data is specified in REG 2. Program exits if expected data equals the actual, else the operator may branch to a loop - on - fail routine.

PROGRAM 91 performs a read status and displays the actual ( REG C ) and expected ( REG A ) levels.

PROGRAM 92 performs a status read operation at the test point specified in REG 9. Operator is instructed to place jumpers or press buttons as specified in REG 8. Program exits if expected status equals the actual, else the operator may branch to a loop-on-fail routine.

PROGRAM 93 calls program 1 to perform a read probe, then decodes the the probe history in REG C into level, count, or signature information as specified in REG 8. The expected and decoded probe history is displayed.

PROGRAM 94 selects the sync mode specified in REG 8 and calls PROG 93 to perform a read probe and display the history at the test point specified in REG 9. The program exits if expected history equals the actual, else the operator may branch to a loop-on-fail routine.

PROGRAM 95 detects when the probe has been removed from the test point.

PROGRAM 96 detects when the probe has been placed on a test point. If a valid level is not detected within 4 seconds the program will timeout.

PROGRAM 97 provides a one second delay.

PROGRAM 98 provides a 1/4 second delay.

PROGRAM 64 is the 'NORMAL' test for the 8085 pod. The starting sub test is selected and the program branches to the appropriate label. REG 8 is encoded with the test information as outlined in the REGISTER DECODING charts shown in the next section. The appropriate subroutine ( program 90, 92, or 94 ) is called for read data, read status, or read probe operations respectively. Refer to the program listings for test discriptions.

PROGRAM 65 is the 'RUN UUT' test for the 8085 pod. The pod is placed in the 'RUN UUT' mode and a reset is performed to run the ROM program. REG 8 is encoded with test information as outlined in the REGISTER 8 DECOD-ING charts shown in the next section. The appropriate subroutine (program 90,92, or 94) is called for read data, read status, or read probe operations respectively. Refer to the program listings for test discriptions.

## REGISTER 8 ENCODING

## (1) REGISTER 8 ENCODING FOR DATA READS - PROGRAM 90

READ ADDRESS DATA
7 - 0

0000 0000 XXX XXX XXX XXX XXX
(0 - FFFF) (0 - FF)

EXAMPLE : REG 8 = OOFFFFFF, CALL PROGRAM 90

PERFORM READ @ FFFF EXPECTED DATA = FF

# (2) REGISTER 8 ENCODING FOR STATUS READS - PROGRAM 92

STATUS BIT MASK bits 23-12  0000 0000 XXX XXX XXX (0 - 4095)	PASS 11 V	SWITCH 10 - 9	TIR TP 8 - 7	TEST POINT  5 - 0  OXX XXXX  ( 0 - 63 )
•	0 = LO 1 = HI	00 = NO PUSH 01 = PUSH S1 10 = PUSH S2 11 = PUSH S3	00 = DO N 01 = TIE 11 = TIE	TP LOW

EXAMPLE: REG8 = 00010999 , CALL PROG 92

Test point = 25 Tie TP 25 high Do not push button Pass if status reads high Status bit mask = 000000010000

## (3) REGISTER 8 ENCODING FOR PROBE HISTORY - PROGRAM 94

Expected signature, count, or level history.	Sync & read.	Stimulus Program #	Test point
bits 31 - 16  SIG XXXX XXXX XXXX XXXX  HIST 0000 0000 0000 01xh	15 - 12	11 - 6 XXXX XX ( 0 - 63 )	5 - 0 XX XXXX ( 0 - 63 )
MIN COUNT MAX COUNT ( 0-127 )	0010 = fr 0100 = ad 0101 = ad 0110 = ad 1000 = da 1001 = da	eerum - level eerum - count dress - aigmature dress - level dress - count ta - sigmature ta - level ta - count	

EXAMPLE: REG8 = 00051081 , CALL PROGRAM 94

Test point = 1
Stimulus program = 2
Sync = freerun
Read = level history
Expected level history = LH

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# SET UP COMMANDS

TRAP BAD PWR SUPPLY ? NO
TRAP ACTIVE INTERRUPT ? NO
TRAP CTL ERR ? YES
TRAP DATA ERR ? YES
ENABLE HOLD ? NO
RUN UUT @ 0000
EXERCISE ERRORS ? YES
STALL 13
NEWLINE 00000DOA

TRAP ILLEGAL ADDR ? YES
TRAP ACTIVE FORCE LINE ? YES
TRAP ADDR ERR ? YES
ENABLE READY ? NO
BUS TEST @ FFFF
TIMEOUT 200
BEEP ON ERR TRANSITION ? YES
UNSTALL 11
LINESIZE 79

## PROGRAM O MENU

DPY \*\*\* 8085 POD TESTS
DPY-+ REV 1.0 \*\*\*#
EXECUTE PROGRAM 97
DPY- \*\*\* FLUKE CUSTOMER
DPY-+ SERVICE \*\*\*#
EXECUTE PROGRAM 97

- O: LABEL O DPY-TEST? 1-8085 NORM DPY-+ 2-8085 RUN UUT
- 1: LABEL 1 DPY-+# REG1 = 40 DPY-+%1
- 2: LABEL 2 IF REG1 = 40 GOTO 2 IF REG1 = 1 GOTO 3 IF REG1 = 2 GOTO 4 GOTO 1
- 3: LABEL 3
  EXECUTE PROGRAM 64
  GOTO 0
- 4: LABEL 4
  EXECUTE PROGRAM 65
  GOTO 0

## PROGRAM 1 READ PROBE; NO DELAY

READ PROBE

READ PROBE

REGC = REGO

CLEAR PROBE

READ LOGIC HISTORY

ASSIGN HISTORY TO GLOBAL REG C

# PROGRAM 2 ADDRESS TOGGLE

READ PROBE

ATOG @ O BIT REGD REPT REPT

READ PROBE

REGC = REGO

CLEAR PROBE

TOGGLE ADDR BIT(REG D) 4 TIMES

READ LOGIC HISTORY

ASSIGN HISTORY TO GLOBAL REG C

# PROGRAM 3 DATA TOGGLE

READ PROBE

DTOG @ FFFF = FF BIT REGD REPT REPT

READ PROBE

REGC = REGO

CLEAR PROBE

TOGGLE DATA BIT(REG D) 4 TIMES

READ LOGIC HISTORY

ASSIGN HISTORY TO GLOBAL REG C

# PROGRAM 4 CONTROL TOGGLE

SYNC FREE-RUN

READ PROBE

DTOG @ CTL = 00000000 BIT REGD REPT REPT REPT TOGGLE CTL BIT(REG D) 4 TIMES

READ PROBE

REGC = REGO

CLEAR PROBE

READ LOGIC HISTORY

ASSIGN HISTORY TO GLOBAL REG C

# PROGRAM 5 READ PROBE; 1/4 SECOND DELAY

READ PROBE

EXECUTE PROGRAM 98

READ PROBE

REGC = REG 0

CLEAR PROBE

DELAY 1/4 SECOND

READ LOGIC HISTORY

ASSIGN HISTORY TO GLOBAL REG C

## PROGRAM 6 SIGNATURE STABILITY

REG1 = 3

O: LABEL O

READ PROBE RAMP @ FFFF

READ PROBE

REGC = REGO

REGO = REGO SHR SHR SHR SHR

REGO = REGO SHR SHR SHR SHR AND FFFF

IF REGA = REGO GOTO 1

GOTO 2

1: LABEL 1

DEC REG 1

IF REG1 > 0 GOTO 0

2: LABEL 2

INITIAIZE LOOP COUNTER

BEGIN LOOP

CLEAR PROBE

RAMP DATA AT ADDRESS FFFF

READ PROBE HISTORY

ASSIGN HISTORY TO GLOBAL REG C

ACTUAL SIGNATURE

EXPECTED = ACTUAL; LOOP AGAIN

EXPECTED <> ACTUAL; EXIT

DECREMENT LOOP COUNTER

3 LOOPS

EXIT

## PROGRAM 90 DATA TEST

REG2 = REG8 AND FF REG3 = REG8 SHR SHR SHR SHR REG3 = REG3 SHR SHR SHR SHRREG3 = REG3 AND FFFF READ @ REG3 DPY-READ DATA \$2=\$E IF REG2 = REGE GOTO 6 DPY-+ FAIL LOOP?# EXECUTE PROGRAM 98 DPY-+# EXECUTE PROGRAM 98 O: LABEL O DPY-+# REG1 = 40DPY-+%1 1: LABEL 1 IF REG1 = 40 GOTO 1 IF REG1 = 1C GOTO 2 IF REG1 = 27 GOTO 2IF REG1 = 1D GOTO FIF REG1 = 25 GOTO F GOTO 0 2: LABEL 2 REGB = 40DPY-+%B 3: LABEL 3 READ @ REG3 DPY-READ DATA \$2=\$E IF REG2 = REGE GOTO 4 DPY-+ FAIL GOTO 5 4: LABEL 4 DPY-+ PASS# 5: LABEL 5 IF REGB = 40 GOTO 3IF REGB = 25 GOTO F DPY-+# GOTO 2 6: LABEL 6 DPY-+ PASS# EXECUTE PROGRAM 98

F: LABEL F

EXPECTED DATA (REG 2)

READ ADDRESS (REG 3)
READ DATA
EXPECTED DATA = ACTUAL DATA
BRANCH PASS
FAIL;LOOP?
DELAY
BEEP
DELAY

BEEP
NO KEYS THIS VALUE
ENABLE INPUT
SELECT OPTION ENTRY
LOOP UNTIL INPUT
PRESSED 'YES'
PRESSED 'LOOP'
PRESSED 'NO'
PRESSED 'CONTINUE'
PRESSED INVALID KEY
LOOP ENTRY
NO KEYS THIS VALUE
ENABLE INPUT

READ DATA

EXPECTED DATA = ACTUAL DATA

BRANCH PASS

FAIL

BRANCH CHECK KEY

PASS ENTRY

PASS

CHECK KEY

LOOP UNTILL CONT PRESSED

PRESSED CONT; BRANCH EXIT

BEEP

PRESSED INVALID KEY

PASS

DELAY

EXIT

# PROGRAM 91 STATUS READER

READ @ STS REPT REGC = REGC AND FFF REGA = REG8 SHR SHR SHR SHR REGA = REGA SHR SHR SHR SHR REGA = REGA SHR SHR SHR SHR REGA = REGA AND FFF IF REG9 > 0 GOTO 0 DPY-POWER GOTO 1 O: LABEL O

DPY-TP@9 1: LABEL 1

GOTO 3 2: LABEL 2

DPY-+ STATUS HIGH=

3: LABEL 3 GOTO F

4: LABEL 4

5: LABEL 5 GOTO F

6: LABEL 6 DPY-+HIGH PASS#

F: LABEL F

READ STATUS ACTUAL STATUS 12 LINES (REG C)

EXPECTED STATUS (REG A) BRANCH DISPLAY TEST POINT POWER SUPPLY STATUS BRANCH DISPLAY STATUS TEST POINT ENTRY DISPLAY TEST POINT (REG 9) LABEL 1

IF REG8 AND 800 = 800 GOTO 2

CPL REGC

REGC = REGC AND FFF

DPY-+ STATUS LOW=

DISPLAY STATUS ENTRY

EXPECTING HIGH STATUS

EXPECTING LOW; COMPLEMENT ACTUAL STATUS

12 STATUS LINES (REG C)

EXPECTING LOW STATUS BRANCH DISPLAY ACTUAL STATUS EXPECTING HIGH STATUS ENTRY EXPECTING HIGH STATUS DPY-+ STATUS HIGH=

LABEL 3

IF REGA AND REGC = REGA GOTO 5

IF REG8 AND 800 = 800 GOTO 4

DPY-+HIGH FAIL

EXPECTED LOW STATUS; BRANCH FAIL LOW

EXPECTED LOW STATUS; FAIL HIGH BRANCH EXIT LABEL 4

DPY-+LOW FAIL

GOTO F

LABEL 5

IF REG8 AND 800 = 800 GOTO 6

PASS STATUS ENTRY

BRANCH; EXPECTED A HIGH

PASS LOW

PASS LOW FAIL LOW ENTRY BRANCH EXIT PASS HIGH ENTRY PASS HIGH EXIT

## PROGRAM 92 STATUS TEST

IF REG8 AND 80 = 80 GOTO D

REG9 = REG8 AND 3F TEST POINT (REG 9) BRANCH PRESS SWITCH IF REG8 AND 80 = 0 GOTO 3 O: LABEL O TEST POINT ENTRY DPY-JUMPER TP@9 JUMPER TEST POINT (REG 9) IF REG8 AND 100 = 100 GOTO 1 BRANCH JUMPER TEST POINT HIGH DPY-+ LOW JUMPER TEST POINT LOW GOTO 2 BRANCH WAIT FOR CONTINUE 1: LABEL 1 JUMPER TEST POINT HIGH ENTRY DPY-+ HIGH JUMPER TEST POINT HIGH 2: LABEL 2 WAIT FOR CONTINUE ENTRY DPY-+ THEN PRESS CONT# PRESS CONTINUE KEY STOP WAIT FOR CONTINUE 3: LABEL 3 PRESS SWITCH ENTRY IF REG8 AND 600 = 0 GOTO 4 NO SWITCH; BRANCH READ STATUS REGD = REG8 SHR SHR SHR SHR REGD = REGD SHR SHR SHR SHR SWITCH NUMBER (REG D) REGD = REGD SHR AND 3DPY-HOLD SWITCH HOLD SWITCH DOWN DPY-+@D THEN PRESS CONT# PRESS CONTINUE KEY STOP WAIT FOR CONTINUE 4: LABEL 4 READ STATUS ENTRY EXECUTE PROGRAM 91 STATUS READER IF REGA AND REGC = REGA GOTO B EXPECTED=ACTUAL; BRANCH PASS DPY-+ LOOP?# FAIL; LOOP? EXECUTE PROGRAM 98 DELAY BEEP DPY-+# EXECUTE PROGRAM 98 DELAY 5: LABEL 5 ENABLE INPUT ENTRY DPY-+# BEEP NO KEYS THIS VALUE REG1 = 40DPY-+%1 ENABLE INPUT 6: LABEL 6 SELECT OPTION ENTRY IF REG1 = 40 GOTO 6LOOP UNTIL INPUT IF REG1 = 1C GOTO 7PRESSED 'YES' IF REG1 = 27 GOTO 7PRESSED 'LOOP' IF REG1 = 1D GOTO B PRESSED 'NO' IF REG1 = 25 GOTO B PRESSED 'CONTINUE' PRESSED INVALID KEY GOTO 5 7: LABEL 7 LOOP ENTRY REGB = 40NO KEYS THIS VALUE DPY-+%B ENABLE INPUT 8: LABEL 8 STATUS READER EXECUTE PROGRAM 91 IF REGA AND REGC = REGA GOTO 9 EXPECTED=ACTUAL; BRANCH PASS EXPECTED<>ACTUAL; BRANCH CHECK KEY GOTO A 9: LABEL 9 PASS ENTRY DPY-+# BEEP A: LABEL A CHECK KEY ENTRY IF REGB = 40 GOTO 8 LOOP UNTIL CONT PRESSED IF REGB = 25 GOTO B PRESSED CONT; BRANCH EXIT DPY-+# BEEP PRESSED INVALID KEY GOTO 7 B: LABEL B PASS ENTRY EXECUTE PROGRAM 98 DELAY EXIT LOOP ENTRY C: LABEL C

BRANCH REMOVE JUMPER

IF REG8 AND 600 > 0 GOTO E GOTO F D: LABEL D DPY-REMOVE JUMPER DPY-+ THEN PRESS CONT# STOP GOTO F E: LABEL E DPY-RELEASE SW@D

REMOVE JUMPER PRESS CONTINUE WAIT FOR CONTINUE BRANCH EXIT RELEASE SWITCH ENTRY RELEASE SWITCH DPY-+ THEN PRESS CONT# PRESS CONTINUE WAIT FOR CONTINUE STOP EXIT F: LABEL F

BRANCH RELEASE SWITCH

REMOVE JUMPER ENTRY

BRANCH EXIT

## PROGRAM 93 PROBE HISTORY READER

IF REG8 AND 2000 = 2000 GOTO 1 IF REG8 AND 1000 = 1000 GOTO 5

O: LABEL O

REGC = REGC SHR SHR SHR SHR

REGC = REGC SHR SHR SHR SHR AND FFFF

DPY-TP@9 SIG \$A=\$C

GOTO F

1: LABEL 1

REGC = REGC AND 7F

REG2 = REGA AND 7F

REG1 = REGA SHR SHR SHR SHR SHR

REGA = REGA SHR SHR SHR AND 7F

IF REG1 > REG2 GOTO 2

IF REGC > REG2 GOTO 3

IF REG1 > REGC GOTO 3

GOTO 4

2: LABEL 2

IF REG2 >= REGC GOTO 4

IF REGC >= REG1 GOTO 4

3: LABEL 3

DPY-TP@9 COUNT @1-@2 =@C

GOTO F

4: LABEL 4

DPY-TP@9 COUNT @1-@2 =@C

REGC = REGA

GOTO F

5: LABEL 5

REGC = REGC SHR SHR SHR SHR

DPY-TP@9 LOGIC LVL

IF REGA AND 1 = 0 GOTO 6

DPY-+H

6: LABEL 6

IF REGA AND 2 = 0 GOTO 7

DPY-+X

7: LABEL 7

IF REGA AND 4 = 0 GOTO 8

DPY-+L

8: LABEL 8

DPY-+=

9: LABEL 9

IF REGC AND 1 = 0 GOTO A

DPY-+H

A: LABEL A

IF REGC AND 2 = 0 GOTO B

DPY-+X

B: LABEL B

IF REGC AND 4 = 0 GOTO C

DPY-+L

C: LABEL C

IF REGC > 0 GOTO F

DPY-+X

F: LABEL F

BRANCH EVENTS BRANCH HISTORY

SIGNATURE ENTRY

ACTUAL SIGNATURE (REG C)

EXPECTED SIG = ACTUAL

BRANCH EXIT

EVENTS ENTRY

ACTUAL COUNT

MAX COUNT EXPECTED

MIN COUNT EXPECTED

BRANCH COUNT WRAP

BRANCH >MAX FAIL

BRANCH < MIN FAIL

BRANCH PASS

COUNT WRAP ENTRY

BRANCH PASS

BRANCH PASS

FAIL COUNT ENTRY

MIN-MAX=ACTUAL

BRANCH EXIT

PASS ENTRY

MIN-MAX=ACTUAL

FORCE A PASS; COUNTS IN RANGE

BRANCH EXIT

HISTORY ENTRY

LOGIC LEVEL HISTORY (REG C)

TEST POINT (REG 9)

BRANCH NOT HIGH

EXPECTED HIGH

BRANCH NOT TRI

EXPECTED TRISTATE

BRANCH NOT LOW

EXPECTED LOW

**EQUALS** 

BRANCH NOT HIGH

READ HIGH

BRANCH NOT TRISTATE

READ TRISTATE

BRANCH NOT LOW

READ LOW

BRANCH NOT TRISTATE

READ TRISTATE

EXIT

# PROGRAM 94 PROBE HISTORY TEST

REG9 = REG8 AND 3F REGA = REG8 SHR SHR SHR SHR SHR SHR SHR SHR REGA = REGA SHR SHR SHR SHR SHR SHR SHR DPY-PROBE TP@9 EXECUTE PROGRAM 96 SYNC FREE-RUN IF REG8 AND COOO = 0 GOTO 0 SYNC ADDRESS IF REG8 AND 4000 > 0 GOTO 0 SYNC DATA O: LABEL O REG2 = REG8 SHR SHR SHR SHR SHR SHR AND 3F EXECUTE PROGRAM REG2 **EXECUTE PROGRAM 93** IF REGA = REGC GOTO 7 DPY-+ FAIL LOOP?# EXECUTE PROGRAM 98 DPY-+# EXECUTE PROGRAM 98 1: LABEL 1 DPY-+# REG1 = 40DPY-+%1 2: LABEL 2 IF REG1 = 40 GOTO 2 IF REG1 = 1C GOTO 3IF REG1 = 27 GOTO 3IF REG1 = 1D GOTO 8IF REG1 = 25 GOTO 8GOTO 1 3: LABEL 3 REGB = 40DPY-+%B 4: LABEL 4 REG2 = REG8 SHR SHR SHR SHR SHR SHR AND 3F EXECUTE PROGRAM REG2 EXECUTE PROGRAM 93 IF REGA = REGC GOTO 5 DPY-+ FAIL GOTO 6 5: LABEL 5 DPY-+ PASS# 6: LABEL 6 IF REGB = 40 GOTO 4 IF REGB = 25 GOTO 8DPY-+# GOTO 3 7: LABEL 7 DPY-+ PASS# EXECUTE PROGRAM 98 8: LABEL 8

EXECUTE PROGRAM 95

TEST POINT (REG 9) EXPECTED PROBE READING TEST POINT (REG 9) PLACE PROBE SYNC FREE RUN SYNC ADDRESS SYNC DATA TEST PROGRAM (REG 2) PROBE HISTORY READER EXPECTED=PROBE READING FAIL; LOOP ? DELAY BEEP DELAY ENABLE INPUT ENTRY NO KEYS THIS VALUE ENABLE INPUT SELECT OPTION ENTRY

NO KEYS THIS VALUE
ENABLE INPUT
SELECT OPTION ENTRY
LOOP UNTIL INPUT
PRESSED 'YES'
PRESSED 'LOOP'
PRESSED 'NO'
PRESSED 'CONTINUE'
PRESSED INVALID KEY
LOOP ENTRY
NO KEYS THIS VALUE

ENABLE INPUT

TEST PROGRAM (REG 2) PROBE HISTORY READER EXPECTED= ACTUAL : PASS FAIL BRANCH CHECK KEY PASS ENTRY PASS CHECK KEY ENTRY LOOP UNTILL CONT PRESS PRESSED CONT; EXIT PRESSED INVALID KEY PASS ENTRY PASS DELAY EXIT LOOP ENTRY REMOVE PROBE

# PROGRAM 95 REMOVE PROBE

SYNC FREE-RUN

O: LABEL O

REG1 = 4

1: LABEL 1

READ PROBE

IF REGO AND 5000000 = 0 GOTO 2 BRANCH; NOT HIGH OR LOW

DPY-REMOVE PROBE

GOTO 0

2: LABEL 2 DEC REG1

IF REG1 > 0 GOTO 1

F: LABEL F

FREE RUN PROBE

BEGIN PASS COUNT ENTRY

INITIALIZE PASS COUNTER

BEGIN HISTORY LOOP

READ PROBE HISTORY

HIGH OR LOW DETECTED

START OVER

TRI-STATE ENTRY

DECREMENT PASS COUNTER

LOOP 4 TIMES

EXIT WHEN 4 CONSECUTIVE

READS ARE TRISTATE.

## PROGRAM 96 PLACE PROBE

SYNC FREE-RUN

REG1 = 6F

O: LABEL O

DEC REG1

IF REG1 = 0 GOTO F

REG2 = 4

1: LABEL 1

READ PROBE

IF REGO AND 5000000 = 0 GOTO 0

DEC REG2

IF REG2 > 0 GOTO 1

F: LABEL F

FREE RUN PROBE

BEGIN PASS COUNT ENTRY

DECREMENT TIME OUT COUNTER

BRANCH TIME OUT

INITIALIZE PASS COUNTER

BEGIN HISTORY LOOP

READ PROBE HISTORY

BRANCH NOT HIGH OR LOW

DECREMENT PASS COUNTER

BRANCH READ AGAIN

EXIT WHEN 4 CONSECUTIVE READS

ARE NON-TRISTATE, OR AFTER A

# PROGRAM 97 1 SECOND DELAY

O: LABEL 0

INC REG 1

IF 4F > REG1 GOTO 0

# PROGRAM 98 1/4 SECOND DELAY

O: LABEL O

INC REG1

IF F > REG1 GOTO 0

INITIALIZE TIME OUT COUNTER

4 SECOND TIMEOUT.

# PROGRAM 64 8085 POD TESTS

0:	LABEL 0		
	DPY-ENTER STARTI	NG TEST 1-13 ?	
	DPY-+\1	_	
	IF REG1 = 1 GOTO		POWER SUPPLY CHECK
	IF REG1 = $2 \text{ GOTO}$		CLOCK CHECK
	IF REG1 = 3 GOTO		STATUS CHECK
	IF REG1 = 4 GOTO		READ STATUS TEST
	IF REG1 = 5 GOTO	) 5	POWER SUPPLY STATUS TEST
	IF REG1 = 6 GOTO	) 6	CONTROL CHECK
	IF REG1 = $7$ GOTO	7	WRITE CONTROL TEST
	IF REG1 = $8$ GOTO	8	ADDRESS TOGGLE TEST
	IF REG1 = $9$ GOTO		DATA TOGGLE TEST
	IF REG1 = A GOTO	) C	BUS TEST
	IF REG1 = B GOTO		READ DATA TEST
	IF REG1 = C GOTO		FIXTURE ROM TEST
	IF REG1 = D GOTO		SIGNATURE STABILITY TEST
	GOTO O		
1:	LABEL 1		*** POWER SUPPLY CHECK ***
• •	DPY-POWER SUPPLY	CHECK#	
	EXECUTE PROGRAM		
	REG8 = 00041054		GROUND
	EXECUTE PROGRAM	O JI	
	REG8 = 00011053		+5 VOLT
	EXECUTE PROGRAM	Q JI	+3 1022
٥.	LABEL 2	77	*** CLOCK CHECK ***
4:	DPY-CLOCK CHECK#		04001
	EXECUTE PROGRAM		
		91	X1
	REG8 = 00051051	o.h	A 1
	EXECUTE PROGRAM	94	¥0
	REG8 = 00051052	<b>.</b> h	X2
_	EXECUTE PROGRAM	94	*** OMARKO OUROV ***
3:	LABEL 3	- "	*** STATUS CHECK ***
	DPY-STATUS CHECK		
	EXECUTE PROGRAM	97	
	REG8 = 00011055	-	READY
	EXECUTE PROGRAM	94	
	REG8 = 00041056		HOLD
	EXECUTE PROGRAM	94	
	REG8 = 00041057		TRAP
	EXECUTE PROGRAM	94	
	REG8 = 00041058		INTR
	EXECUTE PROGRAM	94	
	REG8 = 00011059		RESET - IN
	EXECUTE PROGRAM	94	
	REG8 = 0004105A		SID
	EXECUTE PROGRAM	94	
	REG8 = 0004105B		RST 5.5
	EXECUTE PROGRAM	94	
	REG8 = 0004105C		RST 6.5
	EXECUTE PROGRAM	94	
	REG8 = 0004105D		RST 7.5
	EXECUTE PROGRAM	94	
4:	LABEL 4		*** READ STATUS TEST ***
, <del>-</del>	DPY-READ STATUS	TEST-WAIT#	
	EXECUTE PROGRAM		
	REG8 = 00001815	•	READY

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EXECUTE PROGRAM 92
   REG8 = 00002016
                                          HOLD
   EXECUTE PROGRAM 92
   REG8 = 00004017
                                          TRAP
   EXECUTE PROGRAM 92
                                          INTR
   REG8 = 00008018
   EXECUTE PROGRAM 92
                                          RESET - IN
   REG8 = 00010819
   EXECUTE PROGRAM 92
   REG8 = 0002001A
                                          SID
   EXECUTE PROGRAM 92
   REG8 = 0010001B
                                          RST 5.5
   EXECUTE PROGRAM 92
                                          RST 6.5
   REG8 = 0020001C
   EXECUTE PROGRAM 92
                                          RST 7.5
   REG8 = 0040001D
   EXECUTE PROGRAM 92
                                          JUMPER READY LOW
   REG8 = 00001095
   EXECUTE PROGRAM 92
                                          JUMPER HOLD HIGH
   REG8 = 00002996
   EXECUTE PROGRAM 92
                                          JUMPER TRAP HIGH
   REG8 = 00004997
   EXECUTE PROGRAM 92
                                          JUMPER INTR HIGH
   REG8 = 00008998
   EXECUTE PROGRAM 92
                                          JUMPER RESET - IN
                                                              LOW
   REG8 = 00010099
   EXECUTE PROGRAM 92
                                          JUMPER SID HIGH
   REG8 = 0002099A
   EXECUTE PROGRAM 92
                                          JUMPER RST 5.5 HIGH
   REG8 = 0010099B
   EXECUTE PROGRAM 92
                                          JUMPER RST 6.5 HIGH
   REG8 = 0020099C
   EXECUTE PROGRAM 92
   REG8 = 0040099D
                                          JUMPER RST 7.5 HIGH
   EXECUTE PROGRAM 92
                                          *** POWER SUPPLY STATUS TEST ***
5: LABEL 5
   DPY-POWER SUPPLY STATUS TEST#
   EXECUTE PROGRAM 97
                                          NO FAULT
   REG8 = 00080000
   EXECUTE PROGRAM 92
                                          + 5 VOLT FAULT
   REG8 = 00080A00
   EXECUTE PROGRAM 92
                                          *** CONTROL CHECK ***
6: LABEL 6
   DPY-CONTROL CHECK#
   EXECUTE PROGRAM 97
                                          HLDA
   REG8 = 0004105E
   EXECUTE PROGRAM 94
                                          CLOCK OUT
   REG8 = 0005105F
   EXECUTE PROGRAM 94
                                          IO/M
   REG8 = 00041060
   EXECUTE PROGRAM 94
                                          S1
   REG8 = 00011061
   EXECUTE PROGRAM 94
                                          S0
   REG8 = 00051062
   EXECUTE PROGRAM 94
                                          WR
   REG8 = 00011063
   EXECUTE PROGRAM 94
                                          RD
   REG8 = 00051064
```

EXECUTE PROGRAM 94 INTA REG8 = 00011065EXECUTE PROGRAM 94 SOD REG8 = 00041066EXECUTE PROGRAM 94 RESET OUT REG8 = 00041067EXECUTE PROGRAM 94 REG8 = 00051068ALE EXECUTE PROGRAM 94 \*\*\* WRITE CONTROL TEST \*\*\* 7: LABEL 7 DPY-WRITE CONTROL TEST# EXECUTE PROGRAM 97 REGD = 0REG8 = 0005111ETOGGLE HLDA EXECUTE PROGRAM 94 REGD = 2TOGGLE INTA REG8 = 00051125EXECUTE PROGRAM 94 REGD = 3REG8 = 00051126TOGGLE SOD EXECUTE PROGRAM 94 REGD = 1TOGGLE RESET OUT REG8 = 00071127EXECUTE PROGRAM 94 \*\*\* ADDRESS TOGGLE TEST \*\*\* 8: LABEL 8 DPY-ADDRESS TOGGLE TEST# TOGGLE ADO-AD15 EXECUTE PROGRAM 97 REGD = 0REG8 = 000550819: LABEL 9 EXECUTE PROGRAM 94 INC REGD INC REG8 IF 10 > REGD GOTO 9 \*\*\* DATA TOGGLE TEST \*\*\* A: LABEL A DPY-DATA TOGGLE TEST# TOGGLE DO-D7 EXECUTE PROGRAM 97 REGD = 0REG8 = 00590C1B: LABEL B EXECUTE PROGRAM 94 INC REGD INC REG8 IF 8 > REGD GOTO B \*\*\* BUS TEST \*\*\* C: LABEL C DPY-BUS TEST# EXECUTE PROGRAM 97 DPY-+-WAIT BUS TEST \*\*\* READ DATA TEST \*\*\* D: LABEL D DPY-READ DATA TEST-WAIT# EXECUTE PROGRAM 97 REG8 = FFFFFF READ @ FFFF = FF EXECUTE PROGRAM 90 REG8 = 000200READ @ 0002 = 00 EXECUTE PROGRAM 90 \*\*\* SIGNATURE STABILITY TEST \*\*\* E: LABEL E

DPY-SIGNATURE STABILITY TEST#

```
EXECUTE PROGRAM 97
                                          RAMP \theta FFFF; SIG \theta AO = 96EC
   REG8 = 96EC8181
   EXECUTE PROGRAM 94
                                          *** FIXTURE ROM SIGNATURE TEST ***
F: LABEL F
   DPY-FIXTURE ROM TEST#
   EXECUTE PROGRAM 97
   DPY-+-WAIT
   ROM TEST \theta 0 - 47F = SIG 3D1A
   DPY-*** NORMAL TEST
   DPY-+ COMPLETE ***#
   EXECUTE PROGRAM 97
PROGRAM 65 8085 POD "RUN UUT" TEST
   DPY-*** 8085 POD 'RUN UUT'
   DPY-+ TESTS ***#
   EXECUTE PROGRAM 97
                                          *** 'RUN UUT' CONTROL TESTS ***
O: LABEL O
   DPY-'RUN UUT' CONTROL TESTS#
   EXECUTE PROGRAM 97
   RUN UUT @ O
   DPY-TOUCH TP25 LOW
                                          RESET
   DPY-+ THEN PRESS CONT#
   STOP
                                          HLDA
   REG8 = 0004105E
   EXECUTE PROGRAM 94
                                          IO/M
   REG8 = 00041060
   EXECUTE PROGRAM 94
   REG8 = 00051061
                                          S1
   EXECUTE PROGRAM 94
                                          SO
   REG8 = 00051062
   EXECUTE PROGRAM 94
                                          WR
   REG8 = 00051063
   EXECUTE PROGRAM 94
                                          RD
   REG8 = 00051064
   EXECUTE PROGRAM 94
                                          INTA
   REG8 = 00011065
   EXECUTE PROGRAM 94
                                          SOD
   REG8 = 00041066
   EXECUTE PROGRAM 94
                                          RESET OUT
   REG8 = 00041067
   EXECUTE PROGRAM 94
                                          ALE
   REG8 = 00051068
   EXECUTE PROGRAM 94
                                          *** 'RUN UUT' ADDRESS TESTS ***
1: LABEL 1
   DPY-'RUN UUT' ADDRESS TESTS#
                                               | ADO
                                                      TOGGLE !
   EXECUTE PROGRAM 97
                                               AD1
                                                       TOGGLE !
   REG8 = 00051041
                                               AD2
                                                       TOGGLE
2: LABEL 2
                                               | AD3
                                                       TOGGLE
   EXECUTE PROGRAM 94
   INC REG8
                                               AD4
                                                       TOGGLE
   IF 00051049 > REG8 GOTO 2
                                               AD5
                                                       TOGGLE
                                               | AD6
                                                       TOGGLE
   REG8 = 00041049
                                               AD7
                                                       TOGGLE
   EXECUTE PROGRAM 94
                                               ! A8
                                                       LOW
   REG8 = 0004104A
                                               | A9
                                                       LOW
   EXECUTE PROGRAM 94
```

REG8 = 0005104B

EXECUTE PROGRAM 94

! A10

| A11

TOGGLE

LOW

	REG8 = 0004104C	A12 LOW
3:	LABEL 3	A13 LOW
	EXECUTE PROGRAM 94	A14 LOW
	INC REG8	A15 LOW
	IF 00041051 > REG8 GOTO 3	
4:	LABEL 4	*** 'RUN UUT' INTERRUPT TESTS ***
	DPY-'RUN UUT' INTERRUPT TESTS#	
	EXECUTE PROGRAM 97	INT
	DPY-JUMPER TP24 HIGH DPY-+ THEN PRESS CONT#	TMI
	STOP	
	REG8 = 00051065	INTA
	EXECUTE PROGRAM 94	INIA
	DPY-REMOVE JUMPER	
	DPY-+ THEN PRESS CONT#	
	STOP	
	REG8 = 0005104D	A12
	EXECUTE PROGRAM 94	
	DPY-TOUCH TP23 HIGH	TRAP
	DPY-+ THEN PRESS CONT#	•
	STOP	
	REG8 = 0005104C	A11
	EXECUTE PROGRAM 94	70 F F
	DPY-TOUCH TP27 HIGH	RST 5.5
	DPY-+ THEN PRESS CONT#	
	STOP REG8 = 0005104E	A13
	EXECUTE PROGRAM 94	#1J
	DPY-TOUCH TP28 HIGH	RST 6.5
	DPY-+ THEN PRESS CONT#	
	STOP	
	REG8 = 0005104F	A14
	EXECUTE PROGRAM 94	
	DPY-JUMP TP26 TO 38	SID TO SOD
	DPY-+ THEN PRESS CONT#	
	STOP	DOM # 5
	DPY-TOUCH TP 29 HIGH	RST 7.5
	DPY-+ THEN PRESS CONT# STOP	
	REG8 = 00051050	A15
	EXECUTE PROGRAM 94	
	REG8 = 00071066	SOD
	EXECUTE PROGRAM 94	
	DPY-REMOVE JUMPER	
	DPY-4 THEN PRESS CONT#	
	STOP	
5:	LABEL 5	### HOLD TEST ###
	DPY-JUMPER TP22 HIGH	HOLD
	DPY-+ THEN PRESS CONT#	
	STOP	III DA
	REG8 = 0001105E	HLDA
	EXECUTE PROGRAM 94	
	DPY-REMOVE JUMPER DPY-+ THEN PRESS CONT#	
	STOP	
	DPY-*** RUN UUT TEST	
	DPY-+ COMPLETE ***#	
	EXECUTE PROGRAM 97	

EXECUTE PROGRAM 97

۵ Q17 176# PART NO. DEAVISOR RECEIVED TO THE WAY TH 0A 53 6A 0A 53 6A 0A 650 A 1A 531 A 1A 536 A 1A 636 A 1A 63 A C.T.T.20 \\
T.O.T.20 \\
O.Z. Q.Z. A. \\
O.Z. Q 8983438 1019 5 ø 4 6 0 0 4 5 0 ○ 159T ○ 559T ○ 659T ○ 459T 204 S 2004 104 E 104 204 H 204 204 C 204 205 C 204 206 C 204 207 C 204 ü ä → 10 m → 1 E X E RI 201//(BOARD POWER) 474300001 # 88 488 -488 0.90 € +7.50 +7.50 ○ TIOT ○ BIOT TP 37 ONTA
TP 40 OALE
TP 41 OTEST #5 ā a 8

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